Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

REVOCATION OF PRIOR POWERS OF ATTORNEY AND APPOINTMENT OF NEW POWER OF ATTORNEY BY ASSIGNEE OF ENTIRE INTEREST

As assignee of record of the entire interest of the following identified applications:

Application Number	Filing Date	First Named Inventor	Art Unit	Examiner	Attorney's Docket	Record of Assignment (Reel/Frame)
10/077,391	02/15/2002	NIKOLOVSKI	1725	TRAN	201143.00014	012910/0983
10/164,131	06/05/2002	STREZOV	1725	LIN	201143.00022	013217/0573
10/296,354	12/31/2002	ZIEGELAAR	3725	LARSON	201143.00001	013919/0275
10/352,433	01/28/2003	NIKOLOVSKI	1725	LIN	201143.00026	012133/0475
10/418,575	04/18/2003	BLEJDE	1725	LIN	201141.00040	013985/0567 015708/0119
10/614,144	07/07/2003	FISH	1725	KERNS	201143.00034	014886/0523
10/950,773	09/27/2004	FISH	1725	TRAN	201143.00037	014886/0523
11/057,452	02/14/2005	FUKASE	1725		201143.00039	COPY ATTACHED; CLIENT REF.# .441

REVOCATION OF PRIOR POWERS OF ATTORNEY

all powers of attorney previously given for the above identified applications are hereby revoked; and

NEW POWER OF ATTORNEY

I hereby appoint the following attorneys and/or agents to prosecute and transact all business in the Patent and Trademark Office connected therewith.

All Attorneys and Agents associated with

Customer Number 021324

SEND CORRESPONDENCE TO: DIRECT TELEPHONE CALLS TO:

Customer No. 021324 Hahn Loeser + Parks, LLP One GOJO Plaza Suite 300 Akron, Ohio 44311-1076

Phone: 330 864 5550

Assignee of the Entire Interest: Castrip LLC 2100 Rexford Road Charlotte, North Carolina 28211

ESTABLISHING RIGHT OF ASSIGNEE TO TAKE ACTION PER 37 C.F.R. § 3.73(b)

Documentary evidence of a chain of title from the original owner to the assignee is recorded in the assignment records of the U.S. Patent and Trademark Office on Reel and Frame Numbers referenced above, or as indicated in the attached copies as referenced above.

The person signing below is authorized to act on behalf of the assignee.

Date: <u>JULY 10, 2005</u>	Signature Munch
	Castrip LLC
	Name: RICHARD L WECHSLER
	Title: ACTING PRESIDENT

Attorney Docket No.:	29385-76798	
Client Reference No.:	441	

PATENT ASSIGNMENT

In consideration of the sum of One Dollar (\$1.00) and other good and valuable consideration paid to each of the undersigned,

Name(s)	Hisahiko Fukase
of Inventor(s)	Shiro Osada
	Hiroyuki Otsuka
	Atsushi Hirata
	Hiroki Yoshizawa
	maker(s) of an invention which is the subject of an application for Letters Patent of the United State ("Application") entitled
Title of Application	A METHOD AND APPARATUS FOR CONTINUOUSLY CASTING STEEL STRIP
Serial No.:	
Filing Date:	
Name of Assignee	the undersigned hereby sell(s), assign(s), and set(s) over to Castrip LLC
Address of	2110 Rexford Road
principal place of	Charlotte, NC 28211
business	Charlotte, NC 26211
Insert State of Incorporation (if applicable) or "Not Applicable"	a corporation of Delaware

(hereinafter designated as the Assignee) their entire right, title, and interest in, to, and under the Application, including all priority rights for other countries arising therefrom, all inventions therein disclosed, and any and all Letters Patent of the United States and of all other countries, including Canada, which may be granted for such inventions, or any of them, all such inventions and all rights in such Application and Letters Patent to be held and enjoyed by Assignee for its own use and enjoyment to the full end of the term or terms for which such Letters Patent may be granted, as fully and entirely as the same would have been held and enjoyed by them had this assignment and sale not been made.

The undersigned agree(s) to execute all papers necessary in connection with the application(s) in the United States and foreign countries and any continuing, divisional, or reissue applications thereof, and any reexamination of any of such applications, and also to execute separate assignments in connection with such applications as the Assignee may deem necessary or expedient.

The undersigned agree(s) to execute all papers necessary in connection with any interference which may be declared or litigation concerning the application(s) or continuation, division, reissue, or reexamination thereof, and to cooperate with the Assignee in every way possible in obtaining evidence and going forward with such interference or litigation.

The undersigned agree(s) to execute all papers and documents and perform any act which may be necessary in connection with claims or provisions of the International Convention for Protection of Industrial Property or similar agreements.

ASSIGNMENT TO BUSINESS CONCERN

The undersigned agree(s) to do all other acts which, in the opinion of Assignee, may be necessary or desirable to secure the grant of Letters Patent to Assignee or its nominees, in the United States and in all other countries where Assignee may desire to have such inventions, or any of them, patented, with specifications and claims in such form as shall be approved by Assignee and to vest and confirm in Assignee or its nominees the full and complete legal and equitable title to all such Letters Patent.

The undersigned hereby authorize(s) and request(s) the Commissioner of Patents to issue any and all Letters Patent of the United States resulting from said application(s) or any division or divisions or continuing or reissue applications thereof, and any reexamination of any of such applications, to the said Assignee, as Assignee of the entire interest, and hereby covenants that the undersigned has full right to convey the interest herein assigned, and that the undersigned has not executed, and will not execute, any agreement in conflict herewith.

The undersigned hereby grant(s) the attorney of record the power to insert on this assignment any further identification which may be necessary or desirable in order to comply with the rules of the United States Patent and Trademark Office for recordation of this document.

IN WITNESS WHEREOF, I have executed this as	ssignment at Tokyo, Japan
this 21 th day of Fel	(city and state or country if outside USA)
Outside the USA: Witnesses are required when acknowledgment before a Notary Public is not feasible. Witness Masayasu Saito Witness Masayasu Saito Witness Ryuji Ohkawa	Inventor (Signature) Hisahiko Fukase Inventor (Printed Name)
ACK	NOWLEDGMENT
STATE OF } COUNTY OF } SS:	
Acknowledged before me, a Notary Public, within this day of	n and for said County and State. Witness my hand and Notarial Seal
	Notary Public
	Printed Name
My Commission Expires:	Resident of County

IN WITNESS WHEREOF, I have ex	ecuted this assignment at	Tokyo, Japan
this 21th day of Feb.	2005	(city and state or country if outside USA)
•	_	_
Outside the USA: Masayaser	Sent.	Mina Osala
	asu Saito	Inventor (Signature)
required when	asu sarco	inventor (Signature)
1		
before a Notary Kyun Ch	baua	Shiro Osada
before a Notary Public is not feasible. Witness Ryuji	Ohkawa	Inventor (Printed Name)
STATE OF }	ACKNOWLEDGMENT	
	SS:	•
COUNTY OF }		
		nty and State. Witness my hand and Notarial Seal
this day of	,	·
	•	
	Nota	ry Public
		·
	Print	ed Name
Mr. Commission Evnisor	Donie	lent of County
My Commission Expires:	Resid	lent of County
-		
IN WITNESS WHEREOF, I have ex	recuted this assignment at	Pokyo, Japan
this 22th day of February	, 205	(city and state or country if outside USA)
,	•	·
Outside the USA: Masayate		1' P- 0 P
Outside the USA: Nagas	yar ja	vroyuke Otsuka
witnesses are witness Masa	yasu Saito	Inventor (Signature)
required when		
acknowledgment before a Notary Ryul C	h kawa	Hiroyuki Otsuka
		Inventor (Printed Name)
feasible.	i Ohkawa	
	ACKNOWLEDGMENT	r .
STATE OF }	MORENO W ELDOWEN	
	SS:	
COUNTY OF }		
Acknowledged before me. a Notary	Public, within and for said Cou	nty and State. Witness my hand and Notarial Seal
this day of		
•		
•	Nota	ry Public
	14014	- J - 1, 20110
	<u></u>	137
	Print	ed Name
My Commission Expires:	Resid	dent of County

IN WITNESS WHEREOF, I have executed this a	assignment at Tokyo, Japan
- 1	2005. (city and state or country if outside USA)
Outside the USA: Witnesses are Witness Masayasu Sai	- Atsush: Hirata
required when acknowledgment before a Notary Public is not Feasible. Witness Tabayasa Salayasa Salaya	CL Atsushi Hirata
ACK	NOWLEDGMENT
STATE OF	
Acknowledged before me, a Notary Public, withit this day of	in and for said County and State. Witness my hand and Notarial Seal
	Notary Public
•	Printed Name
My Commission Expires:	Resident of County
IN WITNESS WHEREOF, I have executed this a	assignment at
Outside the USA: Witnesses are required when day of Fehrmany Casay see Garl Witness Masayasu Sair	The Inventor (Signature)
acknowledgment before a Notary Public is not feasible. Ryuji Ohkawa feasible.	Hiroki Yoshizawa Inventor (Printed Name)
ACK	NOWLEDGMENT
STATE OF	
Acknowledged before me, a Notary Public, with this day of	in and for said County and State. Witness my hand and Notarial Sea
	Notary Public
	Printed Name
My Commission Expires:	Resident of County